

RJM STAMPING COMPANY

1641 UNIVERSAL RD.
COLUMBUS OH, 43207

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*“AN ECONOMICAL WAY TO PRODUCE PARTS IN QUANTITIES,
FROM A PROTOTYPE TO 100,000 PLUS PIECES WITH A SHORT LEAD TIME.”*

STAMPINGS:

- CAPACITY: 22 TONS TO 190 TONS
- BLANK SIZE: UP TO 18" BY 30" *CAN BLANK OUTSIDE THESE DIMENSIONS, INQUIRE IF NEEDED*
- MATERIAL THICKNESS: 0.008" TO 0.312"
- ALLOYS: COLD ROLLED STEEL, HOT ROLLED STEEL, BAR STOCK, COPPER, BRASS, STAINLESS STEEL, 4130 ALUMINUM

INQUIRE ABOUT OTHERS

- QUANTITIES: PROTOTYPE TO 100,000+

TOOL & DIE:

- DIE TYPES: COMPOUND, PROGRESSIVE, STATIONARY
- LEAD TIME: 4 WEEKS FOR SAMPLES (STANDARD)
- EQUIPMENT: WIRE EDM, MILLS, LATHES, GRINDERS

SECONDARY OPERATIONS:

ASSEMBLIES:

- RIVOT INSTILATION- PEM NUT INSTILATION- WELD STUD- WELDED ASSEMBLIES- HINGE- ELECTRONIC ASSEMBLIES

MACHINING:

- CNC- LATHE- MILL- WIRE EDM- GRINDING

WELDING:

- MIG - TIG- STICK- WELD STUDS- PROJECTION- SPOT

PLATING:

- ZINC - ZINC PHOSPHATE - ANODIZING - ELECTROPLATING - ELECTROLESS NICKEL - PASSIVATE - SILVER / GOLD
- RHODIUM / BAKE / TIN - COPPER - POWDER COAT - *OTHERS AVAILABLE UPON REQUEST*

LASER CUTTING SERVICES:

- UP TO 4000 WATTS - SHEETS UP TO 84" X 244"